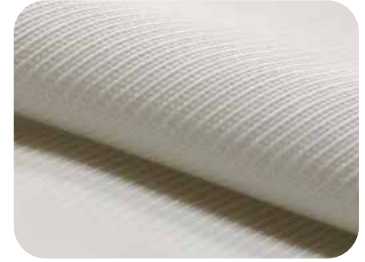


MATERIAL SPECIFICATION



DFC-HT

DFC-HT Polyester material made of High Tenacity Filament fibres and woven by the weaving mill of Euro Air. The DFC-HT materials are woven in a plain weave that combined with the heavy-duty "High Tenacity Fibres" creates a strong, even and wear-resistant textile surface. The DFC-HT material has been approved for clean room applications, ISO class 4 acc. to ISO 14644-1.



Heatset, shrinkage and permeability stabilised material.

Type		DFC-HT 20	DFC-HT 40	DFC-HT 85	DFC-HT 325	DFC-HT 600	Standard
Weight (%) -/+5	g/m ²	280	277	270	230	230	EN-ISO 5077
Thickness (%) -/+10	mm	0.5	0.5	0.4	0.4	0.4	EN-ISO 12127:1997
Permeability	m ³ /m ² /h 120 Pa Tolerance (%)	20	40	85	325	600	EN-ISO 9237:1995
		-25/+25	-25/+25	-12,5/+12,5	-6/+15	-6/+15	
Tensile strength (%) -/+10	Warp / Weft N	>3100 / >1800	>2250 / >1450	>2800 / >1700	>2800 / >1300	>2200 / > 910	EN-ISO 13934-1
Resistance to tearing (%) -/+10	Warp / Weft N	150 / 130	150 / 130	150 / 110	200 / 160	210 / 180	EN-ISO 13937:2
*Dust retention Filter class		G2	G2	G2	G2	G2	EN-ISO 779:2012
**Shrinkage in wash	(%) 40°C	0.5	0.5	0.5	0.5	0.5	EN-ISO 5077
Melting point	°C	254	254	254	254	254	
Operating temperature	°C	80/-45	80/-45	80/-45	80/-45	80/-45	
Spontaneous ignition temp.	°C	508	508	508	508	508	
Water absorption	[%] at 90% RH	0.4	0.4	0.4	0.4	0.4	
Electrostatic Resistance	Ohm	≤2 x 10 ¹⁰	≤2 x 10 ¹⁰	≤2 x 10 ¹⁰	≤2 x 10 ¹⁰	≤2 x 10 ¹⁰	DIN 54345-1
Clean room classification		Class 4	Class 4	Class 4	Class 4	Class 4	ISO-14644-1
Fire resistance		B-S1-d0 Yes	B-S1-d0 Yes	B-S1-d0 Yes	B-S1-d0 Yes	B-S1-d0 Yes	EN-13501 UL 723/NFPA 90 A
Oeko-Tex®		Approved	Approved	Approved	Approved	Approved	Standard 100

Cradle to Cradle™

For standard colours

