

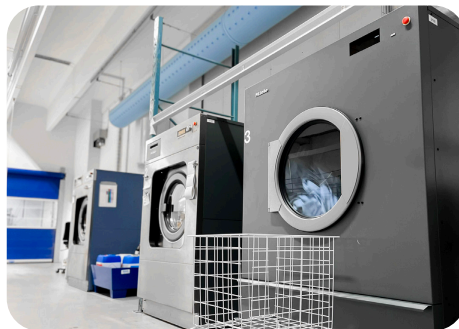
Washing Instructions

To secure the extended warranty of up to 10 years, it is necessary to follow the maintenance instructions below.

TCS, Antistatic, DFC-HT Materials (Permeable)



- Fabric ducts made of these materials can be washed in a regular washing machine, however, the machine should only be half full.
- For food industry applications, the ducts must be turned inside out before washing.
- Wash at 20–40°C using ordinary detergent until the washing water is quite clean. Each wash should last about 15 minutes (if the ducts are heavily soiled they should be rinsed between the washes.) After washing the ducts must be rinsed with cold, clean water.
- Before the second last rinse a disinfectant (chlorine) can be added, if needed (coloured ducts may lose some of their colour when disinfected.)
- Do not add fabric softener.
- It is recommended that the ducts drip-dry, however, they may also spin-dry at low speed and be hung on a line while still moist.
- The ducts can be tumble-dried if the exit air temperature does not exceed 60°C (tumble-drying the ducts may cause minor shrinkage).



DFC-0 Material (Impermeable)



- Ducts made of DFC-0 material do not require cleaning from a flow-technical point of view, however, aesthetics or hygiene conditions may necessitate the cleaning of the ducts (DFC-0 material is made with a dirt-repellant plastic coating that makes it easier to maintain.)
- The best way of cleaning DFC-0 ducts is by wiping the ducts externally using a damp cloth and standard cleaning agents that are normally used for floors, tables, etc.
- After cleaning, the ducts should be wiped down with clean water.
- If the inside of the ducts is very soiled the ducts should be turned inside out and swept, blown with air, or vacuumed (carefully).
- Use of solvents containing chlorine must not be used under any circumstances.
- It is possible to machine wash a DFC-0 duct, however, it can afterwards become wrinkled and lose some of its appearance (if it needs to be machinewashed the duct must be turned inside out and the machine should only be